

Receiving Report

Date:

11/7/8

Batch No:

m118043

Supplier:

FAYOS ENR-PP

Dart P/O:

14312

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr

Release Note Attached: Yes No N/A
 Waybill Attached: Yes No N/A
 Shipment Complete: Yes No N/A
 QC6 Inspection ✓ N/A
 Work Order ✓ N/A

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 

Production/Admin:

Date

11/7/8

Received/Costing

Initial

Location



I N V O I C E

No: PEC IV-570329

Date: 08Jul11

Due: 07Aug11

Sold By:

THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

Remit to:
 THYSSENKRUPP MATERIALS NA
 c/o T27540
 P. O. BOX 4275, POSTAL STATION 'A'
 TORONTO, ONTARIO M5W 5V8

Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Shipped To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

=====
 Shp Dt 08Jul11 Ord Dt 20Jun11 SO No ST-342927 B/L PEC 719260

Trm NET 30 DAYS/NET 30 JOURS PO/Rel 14312

Frt PREPAID Via VIM TRANSFER TR FOB CONCORD

Slp STAN IVERS (905-532-1350) Pbl

1 STAINLESS STEEL PLATE 17-4 HRAP 3 PCS
 .250" THICK X 4.0000" X 90.0000"

MATERIAL	3 PCS @	222.6500 EA	81 LBS
ENERGY & CAP SURCHG		25.0000 LOT	667.95 C4
			25.00

2 ALUMINUM SHEET 2024 -T3 2 PCS
 .0320 Nom X 48.0000" X 144.0000"

MATERIAL	2 PCS @	151.6500 EA	44 LBS
			303.30 C2

Total Shipped: 5 PCS 125 LBS
 Interest will be charged at 1.5% per month or
 18% per year on overdue accounts.

*** SALES DEPT. OFFICE HOURS ***
 7:30 AM TO 5:00 PM - MONDAY TO FRIDAY

*** TEL. 800-926-2600 ***

*** CUSTOMER PICK-UP HOURS ***

*** 9:00 AM TO 4:00 PM ***

*** PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER. ***

* WE STOCK STAINLESS STEEL!!!! *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

TPS/GST TVH/HST 140223934 RT0001
 # TVQ - QST 1017327981 TQ0001

 Material Processing Freight Other Taxes TOTAL DUE
 971.25 25.00 129.51 1,125.76

 Taxes: ONHSTS 129.51

Purchase Order Receipt Listing

Friday, July 08, 2011 8:42:54 AM

All Vendors	PO ID PO14312	Receipt Dates from 7/8/2011 to 7/8/2011	All Line Item Types
All Item ID/GL/WOs	All Rec. Employees	All Currencies	
Grouped by Vendor ID			

Total Received Quantity:
Total Qty to Inspect (PO U/M):
Total Reject Quantity:
Total Receipt Value:
Total Balance Due Quantity:

Page 1 of 1

20

855

B I L L O F L A D I N G
Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

No: PEC 719260
Ship Date 07Jul11 at 16:00 From PFW
Probill
Via VIM TRANSFER TRUCK
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhicle Trailer
Slip STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G
1) Our Order PEC-342927- 1 Your PO # 14312
STAINLESS STEEL PLATE 17-4 HRAP
.250" THICK X 4.0000" X 90.0000"

Heat Number Tag No
44244 211700

Quantity PCS Wt LBS
7.50 SFT 3 81

2) Our Order PEC-342927- 2 Your PO # 14312
ALUMINUM SHEET 2024 -T3

.0320 Nom X 48.0000" X 144.0000"

Heat Number Tag No
551723 211701

Quantity PCS Wt LBS
96.00 SFT 2 44

Tags PCS LBS
TOTAL: 2 5 125

Heat Number
44244

*** Chemical Analysis ***

*****ADD ON TO 342792 SUR-CHARGE PAID*****

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL (1,2) 1 BDL, 1 SKID GW. 250 LBS

Page: 1Continued

I created all plans all

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
MERCANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

B I L L O F L A D I N G

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

No: PEC 719260

Ship To: (1)
DART AEROSPACE

Ship Date 07Jul11 at 16:00 From PFW
Probill
Via VIM TRANSFER TRUCK
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

B I L L O F L A D I N G

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

***** WE STOCK STAINLESS STEEL *****

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***** PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE

ADDED TO EVERY ORDER.***

Page: 2 Last

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DATE

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Via VIM TRANSFER TRUCK

FOB CONCORD

Frt PREPAID

Route 0-0 Manifest

Vhcle Trailer

Slp STAN IVERS (905-532-1350)

Sold To: (20115)

DART AEROSPACE

Ship To: (1)
DART AEROSPACE

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**** TEL. 800-926-2600 ****

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Page: 2 Last

TOUDES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE
RAPPORTES IMMEDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
MERCCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

G.O. CARLSON PLATE

Producers of Stainless
Steel & Nickel Alloys
360 Marshallton Thruway Road
Downington, PA 19335-2063

DATE: 12-MAR-2008

GOC: 22393

TEST CERTIFICATE

**** SOLD TO: ****

**** SHIP TO: ****

SKORR STEEL COMPANY, INC.
140 STEWART AVENUE
BROOKLYN NY 11237

SKORR STEEL COMPANY, INC.
140 STEWART AVENUE
BROOKLYN NY 11237

CUSTOMER ORDER #
1565

CUSTOMER MARK #
1565

17 4PH YY HOT ROLLED, CONDITION A, DESCALING
UNS S17400; PLATE, ASTM A693-06 TYPE 630, COND. A; ASME SA693, ASME B&PV
CODE SECTION II, 2004 EDITION, AMS-5604E EXCEPT DELETE PYROMETRY AMS-2750.
MATERIAL SUPPLIED IN COND. A WITH HARDNESS REPORTED IN COND. A, INFO ONLY.
CAPABILITY TESTING IN 900 DEG. F PRECIPITATION HEAT TREATMENT.
GENL REQT ASTM A480-06b/FLATNESS ASTM A480-99b.

ITEM DESCRIPTION MARK: 1565
3 .2500 x 72 x 263.625

Qty Heat-Slab
090 1.44244-2J Rock
Heat-Slab Hard-Rc
44244-2J 46

C
35

Capability Test in H900 for Heat-Slab 44244-2J
Heat-Slab Hard-Rc

44244-2J 46
Heat-Slab Test-Dir Elong-2in. R/A Tensile Yield-.2%
44244-2J TT 14% 46% 201100psi 183800psi

It is hereby certified that all items furnished in this shipment are
in full compliance with the purchase order and specification requirements.
It is further certified that the test reports represent the actual
attributes of the items furnished and are in full conformance with
all applicable specifications and order requirements.

Materials produced under this order have not come into contact with
Mercury or its compounds.

No Welding Performed

100% Melted, Rolled, and Manufactured in the U.S.A.

PAGE # 1 OF 2

DELIVERY 240 (37807)
PC QTY 3 P.O. REC- 231057

QA AP* *SA*

G.O. CARLSON PLATE

Producers of Stainless
Steel & Nickel Alloys
350 Marshallton-Theradale Road
Downingtown, PA 19335-2063

DATE: 12-MAR-2008

GOC: 22393

TEST CERTIFICATE

***** SOLD TO: *****

***** SHIP TO: *****

SKORR STEEL COMPANY, INC.
140 STEWART AVENUE
BROOKLYN NY 11237

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GENL REQT ASTM A480-06b/FLATNESS ASTM A480-99b.

***** LADLE ANALYSIS *****

HEAT:	C	MN	P	S	SI	CR	NI	MO
44244	.033	.50	.021	.002	.44	15.40	4.52	.34
44244	CU	CBTA	CB	TA				
	3.53	.33	.32	.01				

Note: The recording of false,
fictitious, or fraudulent statements
or entries on this document may be
punishable as a felony under
Federal Statute.

The above are true and correct results
of tests on samples of the material.
Results conform to the specification(s)
listed above and are on record.

Meets EU Electrical "RoHS". Contains NO "WEEE" relevant substances.
Complies with DFARS-225.1-Buy American Act-Supplies.
Electralloy only accepts residual and trace elements to the limits invoked by
the specification and or customer.
ASTM E1019-03, ASTM E572-02a and ASTM E1086-94 are the methods used to determine
the chemical analysis for Fe base (high alloy), Ni base and Cu base alloys.

I HEREBY CERTIFY THE ABOVE FIGURES ARE CORRECT AS CONTAINED IN RECORDS OF
THIS CORPORATION.

David A. Fulkerson
Quality Control Technician
Works Inspector
0/12/08

PAGE # 2 OF 2

THYSSENKRUPP MATERIALS
P.O. 5400081127-R02

CERTIFIED INSPECTION REPORT

This test result only has the meaning intended by the certificate. It has been issued with, and has been found to meet the applicable requirements described therein, including any specifications forming a part of the subscription and that samples representative of the material sent for composition limit, and has the mechanical properties shown on the face of this sheet.

This test report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate. The recording of state, actions, or comments made on this certificate by any recipient may be purged as a history under applicable law.

Page 1 of 2

Quality Assurance Manual

ship to: **Charleston Aluminum LLC**
100 Frontage Rd

Gaston, SC 29053

Item Description
 0.032 IN TK (+.0020 - .0020) X 48.0 IN W (+.125 -
 1.25) X 144.0 IN LN (+.15625 - .15625) CAT X 05310 (N) A/T 2024-
 T3 FLAT SHEET MILL FINISH. AMS-QQ-A-250/4
 REV A IS 2010 EXC MRK AMS4037 REV N IS 2008
 EXC MRK ASTM B209 REV D7 ((MARKED)) KRAFT PAPER
 INTERLEAVED MAX
 GROSS SKID WGT: 4750 LB QUAN TOL +/-10 %
 CQR D126135-REV 34 CUST RED 11-04-
 15 *** W/E 11-04-23 ***

Num	Package	Ticket	Lot	Weight	Quantity	UOM	Inspector Clo
1	292699	551723	3959	179	179	PC	27649 47346

Notes for COR: D126135_34
PRODUCT PRODUCED AND MARKED TO THE REQUIREMENTS OF AMS-QQ-A-250/4 ALSO MEETS THE REQUIREMENTS OF QQ-A-250/4E, AMENDMENT 2
PRODUCT PRODUCED AND MARKED TO THE REQUIREMENTS OF QQ-A-250/4E AMENDMENT 2 ALSO MEETS THE REQUIREMENTS OF AMS -QQ-A-250/4.
CQR: D126135_34 -Specification Limits -----

	Max	TYS KSI	UTS KSI	EL44 PCT
Long Transv.	Dir	Dir	Dir	Dir
Max	Max	Max	Max	Max

Alcoa Inc. DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722
Ship From: RIVERBLE:

Ship From: RIVERDALE, IA

1233551	BL.No.	Invoice No.	Alcoa No.	Item
Ship Date				
2011-04-19	5866601	00000	1000291135-1	
P.O.No./Govt Contract No.	Customer		Alcoa Item	DS-91135-02-1

TW METALS
APR 21 1981
JH
ACCEPTED BY R. E. O'BRIEN

CERTIFIED INSPECTION REPORT

We hereby certify that the material covered by this certificate has been produced with, and has been found to meet the applicable requirements described therein, including any specifications forming a part of the description and that samples representative of the material and the composition limits and had the mechanical properties shown on the face of this sheet. This test report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate. The rendering of false, fictitious, or otherwise fraudulent statements or witness on this certificate by any recipient may be punished as a felony under applicable law.

Alcoa Item
Director of Manufacturing, Davenport Works
Alcoa Item
Quality Assurance Manager

Lot: 551723

- Mechanical, Physical, Metallography, Quantometer Results (cont.) -

Cast Number

H8577044 Chemical - OES SI FE CU MN MG CR ZN TI

Actuals

0.05	0.12	4.6	0.65	1.5	0.00	0.05	0.03
------	------	-----	------	-----	------	------	------

Test Name

Temper Test

Customer

Alcoa Item

Ship Date: 2011-04-19	B.L. No. 0	Invoice No. 5866601	Alcoa No. Item 00000 1000291135-1	DS-9-1135-02-1
P.O. No./Govt Contract No. M49254047 Ln#: 001	Customer	Alcoa Item	TW METALS-EXTON G041015402R10	

Page 2 of 2

This material was melted in the United States or a Qualifying Country (REF DFARS 225.872.1(a)), it was manufactured in the United States

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Ship From: RIVERDALE, IA.

TW METALS

RECEIVED
APR 21 2011
T W METALS

ACCEPTED BY S